

## **PUMPING EQUIPMENT – HIGH HEAD**

**COMPRESSOR PRIME** 

Manuf make/model, pump discharge fitted mm("), engine kW(hp):

# SYKES HH160iSS, 150mm

Actual size of suction x discharge adaptors fitted:

## 200mm x 150mm

Engine make/model, kW (hp), engine rpm [at pump design speed]:

Caterpillar C-7, 160kW (214hp), 1800 engine rpm

## QUICK REF:

WARNING! High head NOT SUITABLE applications. .. Premature

Solids handling:	Up to 65mm
Impeller:	255mm, 2 vane
Max shutoff head:	115 metres
Max flow:	155 litres/sec
Max (practical)	7 – 8 metres
suction head [Hs]:	
Designed to snore?	: Yes

6445 kg

## WATER PRESSURE SAFETY

\*Be cautious when in close proximity to pumps pumping high heads - a sudden leak from a discharge line under pressure can kill or injure.

To prevent injury, company policy on discharge hoses is as follows:

- 1. Up to 30m(100ft) head Use \*\*Bauer couplings.
- 2. Above 30m(100ft) head Use bolted/flange couplings. Notes:
- \*i). For every 10m head (column of water at rest) the water pressure (at the pump) is 1 bar/14.5psi/100kPa, therefore, if you have a 120m head, the pressure at the pump set will be 12 bar/174psi/2000kPa - and even higher when not at rest i.e. the water is being pumped!



If there is a risk of coupling levers being accidentally or inadvertently disturbed, coupling levers must be locked in their closed position using purpose-made pins, or 5mm(3/16") stainless steel bolts.

## **PUMP FEATURES:**

- O 2 bladed fully open type impeller
- O Mechanical seals in self-contained coolant bath for long life
- O Fuel tank with 24hr running capacity built into skid
- Auxiliary fuel tank connection
- O Single point lifting frame fitted to chassis (centre lift point)
- Automatic self priming system
- O Built to Coates Hire mining specification

## ADDITIONAL EQUIPMENT:

- O Suction and discharge hoses
- O Suction strainer max 38mm hole size



TRANSPORT SIZE/WEIGHT:	
Overall lenght - chassis	5100mm
<ul><li>incl. hose coupling o/hang</li></ul>	5350mm
Overall width - chassis	2000mm
<ul><li>incl. hose coupling o/hang</li></ul>	2200mm
Overall height – top of lifting frame	2370mm
Transport weight - empty	3070 kg
– fully fuelled	6445 kg
Transport requirements	Flat top
	or tilt tray truck

**SPECIFICATIONS** 

## PUMP (WET END):

Make/model	Sykes HH160iSS
Type	Centrifugal
Priming	Auto, compressor prime
Pump design speed	1800rmp
Pump construction	- impeller316 stainless steel
	- wearplate316 stainless steel
	- shaft316 stainless steel
	- housing316 stainless steel

MOTIVE POWER:	
Power unit	Caterpillar C-7, 6 cyl, 160kW
	(214hp) at 1800rpm, turbo, water
	cooled dsl, elec. start, 24v
	with S-35 Controller
Fuel consumption	
at BEP (Best Efficiency Point)	Approx 16.00 ltrs/hr @ 1400rpm
Fuel tank canacity	1200 litres

# OTHER:

Noise rating ......88 dB(A) at 7 metres

## SERVICE CAPACITIES:

Fuel tank1200 ltrs	Coolant35 ltrs	
Engine oil25 ltrs	Mech coolant seal 5.0 ltrs	

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Need some expert help or advice? Want to be sure you're selecting the right pump for the job (it's not always easy)?

. Yes? - then give your Area Pump Specialist a call.

Remember - The biggest cause of premature engine and pump failure is selecting the wrong pump for the application. This causes wet end shafts to flex, bearings to overload and pumps to cavitate, and with many pump sets costing tens of \$1000's you can see we need to be absolutely sure we're selecting exactly the right pump for the job . . so, don't be shy - give us a call . . . it's cheaper than a u/s pump!!

## FIELD TIP

When using a compressor prime pump to pump contaminated or smelly liquids, use an extension hose on the ejector discharge to direct any contamination/smells back to the source.





# SYKES HH160iSS, 150mm Compressor Prime, Caterpillar C-7

This Performance Curve Is Based On Pumping Clean Cold Water This performance curve is based on the pump pumping clean cold water and the pump being in good mechanical condition.

Area Pump Specialist should be consulted when pumping other than clean cold water.

When pumping fluids with a high viscosity and SG greater than 1.0 (such as mud, slimes and sewage) this will affect (reduce) the flow rate because dirty water is heavier and harder to pump than clean water.

Also, if pumping hot water (water with steam coming off it) this will affect the pumps performance as it reduces the pumps available suction lift.

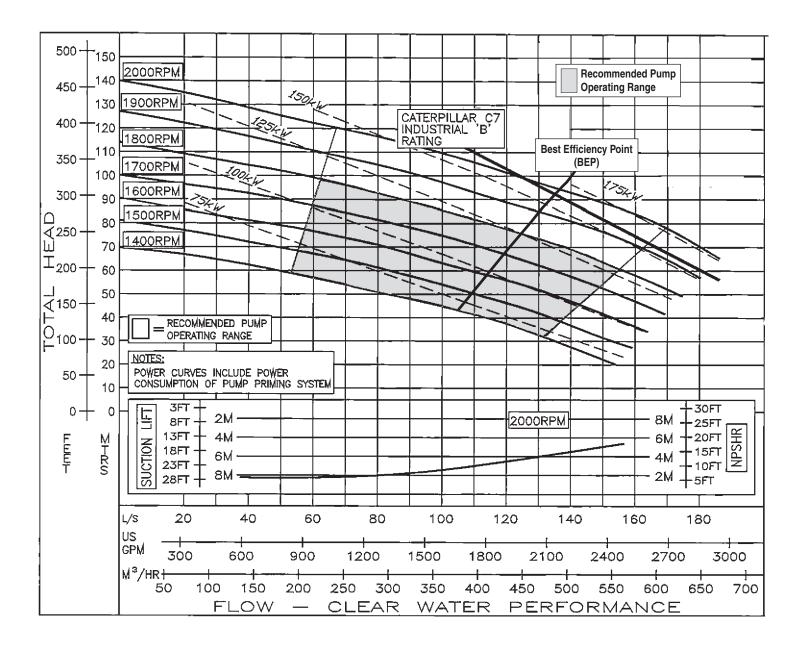
### How Do You Measure SG?

The easiest way to measure specific gravity is to weigh 1 litre of the liquid: - if it weighs 1.2 kg, the SG is 1.2.

- if it weighs 1.5 kg, the SG is 1.5.

Tip: As a rule of thumb, flow will decrease 10 to 20% when pumping sewage (depending on its thickness).

## **Performance Curve:**



## References:

Final Review by: Glen Creswick, National Technical Manager - Water Management, Corp. H.O. Published by: Antonio Talite, National Plant Maintenance & Compliance Officer, Corp. H.O.

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